

# FITTING INSTRUCTIONS

**ATTENTION:** before carrying out any work on its exhaust, check that the surface has cooled so that it will not damage components, which are not heat-resistant (such as fairing, hoses, rubber sleeves, etc.), or the operator.

1. Loosen the fasteners on the original front and rear header pipes. Fully unscrew the clips which attach the header pipes to the collector box and the original silencers. Remove the rear section of the original exhaust, leaving the header pipes in place.
2. Dismantle the original left foot-board, then fit the bracket for the Silver Tail stand ref. 302243501 supplied. Using the front slot (engine side) of the foot-board attachment, locate the bracket against the frame, and refit the original foot-board dismantled earlier.
3. Insert the 5 mm spacer supplied between the second hole of the frame attachment and the passenger footboard, then tighten the whole thing using the original screws.
4. Fit the SilverTail link pipe (ref. 1) to the front header pipe, leaving the clamp loose to allow for adjustment.
5. Fit the SilverTail link pipe (ref. 2) to the rear header pipe, leaving the clamp loose.
6. Link the two silencers (ref. 5 and 6) with the bracket supplied (ref. 9), and fit the hanger bracket (ref. 10). Leave fasteners loose to allow for adjustment.
7. Slide the silencers with their respective embellishers (ref. 7 and 8) onto the link pipes and secure the hanger bracket using the original screw. Check the correct location and alignment of all parts and fully tighten all fasteners.
8. Fit the two clips to the rear link pipe (ref. 2), (see enclosed drawing). Just engage the strap, and point the screw and clamp downwards, leaving them free to slide.
9. Fit SilverTail embellisher (ref. 4) to the rear link pipe by sliding the tags under the clips, (see enclosed drawing) and partially tighten.
10. In a similar fashion, loosely fit SilverTail embellisher (ref. 3) to the front link pipe. Check all components for location and alignment, and fully tighten all fasteners.
11. Start the engine, wait a few minutes until correct running temperature has been reached, and check there are no gas leaks.

**IMPORTANT:** Over the first few kilometres of use, the exhaust system may settle slightly, and there may be some slight gas leaks. After 100 km, check the tightness of all fasteners.

## ADJUSTMENT

This exhaust system was developed on the test bed at the LeoVince factory, using a machine in perfect condition, and in standard specification. To obtain best results we would suggest that you check the carburation of your machine bearing in mind its condition, and the climatic conditions in your region.

## MAINTENANCE

From time to time to time, check the brackets and the tightness of all the components involved, and the condition of parts which could deteriorate as time goes by. Under the effects of heat the material from which the silencer is made may become slightly discoloured.

It is **FORBIDDEN** for any change to be made to silencers. SITO GRUPPO INDUSTRIALE accepts no responsibility for defects in the performance of products which have been modified or tampered with.

**WE SUGGEST THE FITTING TO BE MADE BY PROFESSIONALS**

# TECHNICAL DRAWING

