

# ***FITTING INSTRUCTIONS***

**ATTENTION:** before carrying out any work on the exhaust, check that its surface has cooled so that it will not damage components, which are not heat-resistant (such as fairing, hoses, rubber sleeves, etc.), or the operator.

- 1.** Completely loosen the original nuts and bolts that secure the original manifold to the cylinder (through a flange) and the silencer to the frame, and then remove the original exhaust system.
- 2.** Insert the manifold into the cylinder head attachment; locate the flange by fitting it to the studs; avoid tightening the original nuts completely in order to ensure correct positioning and to take advantage of the play existing between the flange and the stud bolts.
- 3.** Insert the silencer into the manifold; check its correct position and secure it with the spring supplied.
- 4.** Fit the strap/s to the silencer (and the rubber shoe/s when present) and secure them to the frame of the bike with the supplied findings (see enclosed drawing).
- 5.** (Secure the manifold to the bike frame).
- 6.** Check the correct positioning of all of the assembled parts and then tighten details completely.
- 7.** Start up the engine; wait a few minutes until the running temperature is reached and then check that there is no gas leakage.

**IMPORTANT:** Over the first few kilometres of use, the exhaust system may settle slightly, and there may be some slight gas leaks. After 100 km, check the tightness of all fasteners.

## **ADJUSTMENT**

This exhaust system was developed on the test bed at the LeoVince factory, using a machine in perfect condition, and in standard specification.

## **MAINTENANCE**

From time to time to time, check the brackets and the tightness of all the components involved, and the condition of parts which could deteriorate as time goes by. Under the effects of heat the material from which the silencer is made may become slightly discoloured.

It is **FORBIDDEN** for any change to be made to silencers. SITO GRUPPO INDUSTRIALE accepts no responsibility for defects in the performance of products which have been modified or tampered with.

**WE SUGGEST THE FITTING TO BE MADE BY PROFESSIONALS**

# TECHNICAL DRAWING

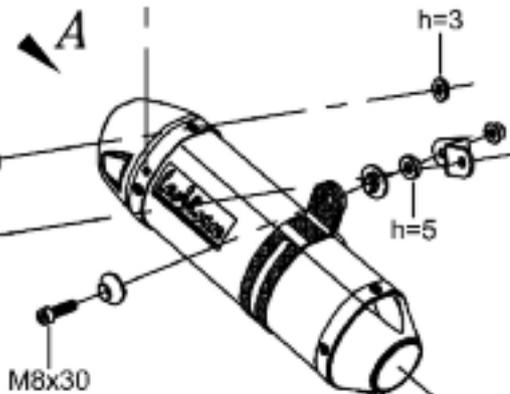
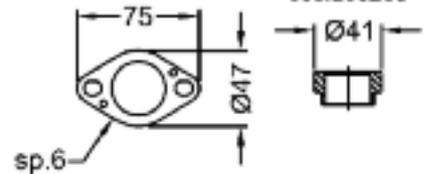
PEDANA PILOTA DX  
RIDER'S RH FOOTBOARD

VISTA "B"

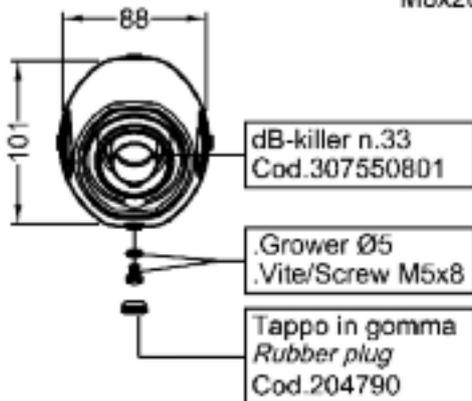
Flangia "45E"

Beccola  
cod. 205268

SGI **e13** 10105 ⑨



VISTA DA "A"



M8x20

SGI **e13** 0477 ⑨

